



CARBON FIBER
MUZZLELOADER

**INSTRUCTION
&
MAINTENANCE MANUAL**

WELCOME TO THE FIERCE NATION

Thank you for purchasing the Fierce Carbon MZ muzzleloader. We stand by our Limited Lifetime Warranty that will guarantee mechanical performance for the lifetime of this rifle. Please follow all guidelines and recommendations to avoid any possible warranty cancellation. If you have additional questions not covered in this manual, please contact us at 435-462-0040.

Before using the firearm, you must thoroughly familiarize yourself with its overall function and operation. Please learn and understand all general gun safety protocols and suggestions. For additional information on gun safety procedures please visit: www.nssf.org/safety/rules-firearms-safety

HANDLING THE RIFLE

Prior to handling this rifle, please become familiar with your weapon and all safety instructions presented in this manual.

ALWAYS, when you pick up the rifle, remove the bolt to check that it is unprimed and unloaded. A simple way to verify there is not a charge in the barrel is by looking through the back of the action and breech plug and verifying that light passes through the flash hole in the plug. **ALWAYS** keep the muzzle of the barrel pointed in a safe direction, even when the rifle is unloaded. All firearms, even unloaded ones, should be handled carefully. Keep in mind that most accidents happen with guns that are believed to be unloaded.

WARNING! DO NOT shoot unless you are absolutely sure of your target and what is beyond it. Remember that a bullet from this rifle can cause serious injury or death.

CAUTION! Never load the rifle until you are ready to begin shooting. Always unload the rifle as soon as you have finished shooting. Never cross a fence, climb a tree or jump a ditch with a primed muzzleloader. Always use common sense when handling a loaded firearm.

RIFLE IDENTIFICATION

You will find the specific model and serial number of this rifle stamped on the side of the receiver. The specific rifle caliber is engraved on the side of the barrel.

CAUTION! Make sure you have bullets to exactly match the caliber of your rifle or that are designed to be sized to the bore of your rifle. Use only high quality, factory manufactured components. Use only loads that are within the limits set by Fierce Firearms for this rifle.

The bolt for your rifle is packed separately in the carton. The bolt has been carefully fitted by the Fierce Factory to ensure the correct headspace. For safety reasons, do not interchange your bolt with a bolt from another rifle.

TOOLS AND ACCESSORIES INCLUDED WITH THE CARBON MZ

1. RCBS HAND PRIMING TOOL
2. BULLET SIZING DIE & HAND PRESS (DLX PACKAGES ONLY)
3. SIZING DIE WRENCH (DLX PACKAGES ONLY)
4. POWDER FUNNEL
5. RATCHET – BREECH PLUG REMOVAL
6. SOCKET EXTENSION -- BREECH PLUG REMOVAL
7. SOCKET -- BREECH PLUG REMOVAL
8. (20) ARROWHEAD PRIMER MODULES
9. COLLAPSABLE RAM ROD
10. RAM ROD POUCH
11. DE-PRIMER PUNCH
12. CEDAR MTN QUICK LOADER

MAINTENANCE BEFORE USE

Before using your new rifle, please do the following:

- Remove the bolt and verify rifle is not loaded. The bolt is released from the rifle by pulling the bolt backwards and simultaneously pressing the bolt release button on left side of action.
- Remove the breech plug using the included breech plug removal tools.
- Clean excess oil from the bolt and breech area in the action.
- Remove the oil from the bore by pushing a dry patch through the barrel, from the breech end to the muzzle.
- Check the recessed bolt face and locking lugs for excess oil. Make sure that all areas are lightly lubricated.
- Apply a light coat of anti-seize or breech plug grease to the threads of the breech plug and reinstall the breech plug. Torque to 40-50 in-lbs.
- Check the tightness of the action screws that are attached to the stock. Tighten to 50-55 in-lbs as needed.
- To check the fit between the stock and the free-floating barrel, a slip of paper roughly 0.5 mm thick should fit easily between the barrel and the stock.
- Insert the bolt into the receiver and cycle it to confirm that the action is working properly.

SCOPE MOUNTING

The Fierce Carbon MZ rifle was manufactured to receive proprietary scope bases for ideal fit and function. Please contact sales at Fierce for additional information.

Use only high-quality bases, rings, and scope. Mount scope according to the instructions provided by the base / ring / scope manufacturers.

When mounting the scope base, verify that each screw is the proper length to hold the base without bottoming out in the action or causing the bolt not to close.

FAILURE TO PROPERLY MOUNT THE SCOPE MAY CAUSE ACCURACY ISSUES.

RIFLE MECHANICAL SAFETY FEATURE

The safety lever is located to the right of the bolt shroud (right-handed rifles). The safety mechanism provides some degree of protection from accidental or unintentional discharge under normal usage when properly engaged and in good working condition.

DO NOT RELY on the safety mechanism exclusively for safety and accident prevention.

The safety is, in principle, the usual ON/OFF mechanism. When the safety mechanism is "ON" or engaged it is in the rearward position - labeled with "S" for safety). In the forward position (labeled with "F" for fire) the safety is "Off". The rifle is then **READY TO FIRE**. **DO NOT** move the safety into the "F" Fire position until you are ready to safely shoot.

CAUTION! The safety mechanism on the rifle is to minimize the potential for firing in the event of the unintentional pulling the trigger. The manual safety mechanism and the gun's other safety features provide only partial protection against firing from other unintentional causes. Safety is only a mechanical device. **IT IS NOT AN ABSOLUTE SUBSTITUTE FOR SAFE FIREARM HANDLING.**

SAFETY ADJUSTMENT

DO NOT ATTEMPT TO ADJUST OR REPAIR THE SAFETY MECHANISM IN YOUR RIFLE.
Return the trigger / safety mechanism to the Fierce Factory for repairs and adjustments.

STANDARD TRIGGER MECHANISM

WARNING! Your trigger is set at 2 $\frac{3}{4}$ lbs from the factory. **DO NOT ATTEMPT TO ADJUST!**

CAUTION! The sear engagement, safety and other components of the action are precision mechanisms, which were properly adjusted at the factory. They should not be altered, modified or changed. Modifications to the firearm may decrease its safety and increase the risk of serious injury.

MUZZLELOADING SPECIFIC SAFETY RULES

CAREFULLY READ THIS SECTION, AS THESE SAFETY CONCERNS ARE APPLICABLE SPECIFICALLY TO MUZZLELOADERS.

If you have questions, doubts, or concerns, please call Fierce Firearms 435-462-0040

1. Never smoke when shooting or handling a muzzleloader or related equipment. Ashes and/or loose sparks may cause powder or caps/primers to ignite, resulting in personal injury or death.
2. Always wear eye protection. Flying debris from the breech area and muzzle may occur
3. Never pour powder into a muzzleloader directly from a powder can, flask, horn, or any other large volume, enclosed container, as hot embers or sparks in the barrel can cause a flash that, in turn, may cause the container to explode.
4. All powder storage containers and primers/caps should be kept well away from the shooting area. Sparks from shooting could cause accidental ignition of these materials. Follow manufacturer's instructions regarding long-term storage of these products.
5. Use Blackhorn 209 powder of the appropriate granulation. While other black powder substitutes are acceptable, they will not allow this rifle to perform at its full potential. If you have any questions regarding approved black powder substitutes call, write, or e-mail Fierce Customer Service.
6. Certain smokeless powders are approved for this Fierce Carbon MZ muzzleloader. These powders and associated charge weights will be detailed later in this manual. Use **ONLY** these recommended powders/loads. The use of non-approved smokeless powders in this muzzleloader, by itself, or in mixture with black powder or substitutes, can create dangerously high pressures which may result in severe injury or death to the shooter and/or bystanders.
7. Always check to make sure the muzzleloader is in good working order before use. Test the trigger, action, and breech carefully prior to loading.

8. Use only the recommended loading data published specifically for the specific muzzleloader in use. Other models of muzzleloaders may have different powder charge and/or bullet requirements and limitations. Improper loading or overloading of a muzzleloader can result in severe injury or death.

9. Never prime or cap a muzzleloader until ready to fire. The primer/cap should always be removed when walking, climbing trees or fences, transferring the gun from one person to another, leaving the gun unattended, etc.

10. Never give, or accept from anyone else, a loaded muzzleloader. Only persons who loaded or witnessed the loading of the muzzleloader should fire it. This practice will help avoid the dangerous mistake of double-loading, which may result in severe injury or death upon firing.

11. Never store a loaded muzzleloader. The projectile, propellant, and primer/cap should always be removed and the gun cleaned prior to storage.

12. Never load a muzzleloader without first making sure the barrel is unloaded and unobstructed. It is strongly recommended to add a witness mark to the ramrod that indicates if the rifle is loaded or not.

13. Use extreme caution when hunting from a tree stand. The accidental dropping of a muzzleloader may cause a discharge, which could result in severe injury or death. Be sure the primer is removed from the muzzleloader before raising or lowering to or from a tree stand.

14. Always use proper cleaning procedures. Firing of an improperly maintained or corroded muzzleloader may lead to unsafe pressure conditions which could cause the barrel to rupture, causing severe injury or death to the shooter and/ or bystanders.

15. Always keep the barrel pointed in a safe direction when loading. Never allow the barrel to point at any part of your body while loading.

16. Never attempt to shoot an obstruction from the barrel of a muzzleloader. ANY obstruction (mud, snow, cleaning patch, another bullet, ramrod, ramrod attachment, etc., no matter how light in weight, will cause the barrel to explode and may cause severe injury or death to the shooter and/or by-standers.

17. In the case of a misfire, point the rifle in a safe direction and wait 60 seconds before opening the bolt. The bolt should be opened with extreme care. Do not stand or sit directly behind the bolt when opening. After waiting an additional 60 seconds, reseal the bullet, and attempt to re-fire with a new primer/module. If misfire repeats, follow the instructions on unloading the rifle without firing it.

INSPECT YOUR CARBON MZ MUZZLELOADER BEFORE LOADING AND FIRING

Familiarize yourself with the rifle and its functions. Learn how it works and handles before you attempt to load it. Below are the steps you should follow:

1. Read this entire manual carefully and completely, paying close attention to the warnings and safety information.
2. The rifle comes coated in a heavy oil and with the bolt detached. Before installing the bolt, clean the outside of the rifle and the interior of the bore as described in the maintenance section of this manual. Be sure that there is nothing loaded into or obstructing the bore and that there is no primer in the breech plug.
3. Insert the bolt into the action as described in the maintenance section of this manual.
4. Check the trigger and safety for proper function. Dry-fire the rifle several times, checking the function of the firing pin and safety each time.
5. After familiarizing yourself with the rifle, you may load and fire the rifle in a safe location.

AVOID BARREL OBSTRUCTIONS

Always make sure the barrel is free of all obstructions before loading. Firing with an obstruction will cause damage to your rifle and cause serious injury. If you observe or suspect an obstruction in the barrel, DO NOT TRY TO REMOVE THE OBSTRUCTION BY FIRING THE RIFLE!

1. Open the action and remove the Bolt Assembly.
2. Remove the breech plug.
3. Check the barrel for any obstructions of debris by visually inspecting the bore.
4. Use a cleaning rod and patch to remove any obstructions.

SUPPLIES NEEDED TO LOAD THE CARBON MZ MUZZLELOADER

1. Primed ARROWHEAD GEN2 LRMP MODULES – primers not included
2. BLACKHORN 209 POWDER or other approved powder - Not included
3. .45 CALIBER MUZZLELOADER BULLET – not included
4. RAMROD - Needed to seat the bullet and power in the barrel -- included

RECOMMENDED COMPONENTS

PRIMERS: CCI-250 or FED-215/215M (Large Rifle Magnum Primers)

BULLETS: We recommend a high quality .452 diameter bullet properly sized for the individual barrel. Recommended brands and models include:

Pittman: AccuMax and AeroMax (275 & 300 grain respectively)

Parker: Black Max (275 & 300 grain)

Fury: Star Tip (275 & 300 grain)

Arrowhead: XLD (275 & 300 grain)

POWDERS: Use only the powders and charge weights recommended below.

Blackhorn 209 (56-110 grains)

*Vihtavouri N120 (54-63 grains with 275 grain bullet) (~2640-2850 FPS)

*Vihtavouri N120 (52-61 grains with 300 grain bullet) (~2500-2740 FPS)

*IMR-4198 (56-68 grains with 275 grain bullet) (~2450-2800 FPS)

*IMR-4198 (54-66 grains with 300 grain bullet) (~2370-2700 FPS)

* Indicates smokeless powder

CAUTION! When working up a load, always start light and work up. Watch for over-pressure signs such as leaky primers, heavy bolt lift, or stuck primers. Use caution when approaching max loads! Use of smokeless powder is not recommended for inexperienced shooters.

HOW TO PROPERLY SIZE MUZZLELOADER BULLETS

1. Bullet size will be determined for each muzzleloader at the Fierce Factory*.
2. Die will fit standard mounted bullet press or *included hand-held press.
3. Set the Sizing Die to the appropriate size specified by Fierce Factory*.
4. Place sizing stem in the ram section of bullet press.
5. Push bullets up through the sizing die. Light coat of case lube is recommended.
6. Properly sized bullet will fit snug - NOT TIGHT - in barrel.
7. Properly size each factory bullet to ensure optimal and safe performance.
8. Bullets will expand with time after sizing. Resize IF NOT fired for approx. 2-3 weeks

*Bullet sizing die and hand press is included with DLX packages only. These items may be purchased separately for standard packages, but the proper size setting will have to be determined by the customer.

HOW TO PRIME ARROWHEAD GEN2 LRMP MODULES

1. Wear safety glasses.
2. Use RCBS hand primer - load tray with unfired large rifle magnum primers.
3. Insert the ARROWHEAD module into the RCBS loading zone.
4. Press hand grip on RCBS hand primer to seat the primer into the ARROWHEAD module.
5. Inspect and clean modules that have been previously primed and fired.
6. Remove spent primers and clean modules before extended storage.

HOW TO REMOVE SPENT PRIMERS FROM ARROWHEAD GEN2 LRMP MODULES

1. Wear safety glasses
2. Place ARROWHEAD module with fired primer upside down in wrench socket provided
3. Tap the primer out of the primer module with a small hammer and punch provided
4. Inspect and clean modules that have been previously primed and fired.
5. Clean modules and remove spent primers before long term storage.

LOADING AND FIRING THE CARBON MZ MUZZLELOADER

WARNING: Do not load the rifle until you have read and understood this manual. Do not load until you are ready to begin shooting. Unload the rifle when you are finished shooting. ALWAYS make sure that the barrel is clean and unobstructed before loading.

WARNING: ALWAYS make sure the barrel is free of all obstructions before loading the rifle. Firing with an obstructed barrel will damage the rifle and may cause serious injury. A muzzleloading projectile that is not fully seated on the powder charge is an obstruction. Firing an obstructed barrel can lead to a barrel rupture and possible injury or death to the shooter and/or bystanders.

WARNING: Use only powders approved by Fierce Firearms. Unapproved powders can cause your barrel to rupture, resulting in serious injury or death.

1. Rotate the safety lever rearward to the safe position. Open the bolt and pull it to the rear.
2. Be sure that the breech plug does not contain a primer. The breech plug can be viewed through the priming port when the bolt is in the unlocked and rearward position.
3. Insert the Ramrod into the barrel to be sure that the barrel is not loaded or obstructed. DO NOT PROCEED TO LOAD THE MUZZLELOADER until you are absolutely certain that the muzzleloader is unloaded and free of obstructions. Firing a double-loaded or obstructed muzzleloader will most certainly result in serious injury or death and will destroy the rifle.
4. Carefully weigh the proper amount of approved muzzleloading propellant and pour it into the barrel using the provided powder funnel or quick loader. Propellant should be measured by weight on a precise and accurate reloading scale.
5. Press the bullet into the end of the muzzle. Flat bottom of the bullet will enter first, with the pointed end last.

6. Push the bullet into the bore using the provided ramrod until it seats firmly on the powder charge. Correct seating will usually be indicated by one to three "pops" or "clicks" that can be felt as the propellant compresses. Once no more are felt, the bullet is firmly seated. Note: It is important to apply, as closely as possible, the same amount of bullet to propellant seating pressure with each loading. Applying enough pressure to fully compress the powder charge (meaning: until the "clicks" or "pops" stop) is essential for maximum performance.

7. With the barrel pointing downrange or in an otherwise safe direction, insert the primed Arrowhead primer module into the breech plug and close the bolt. Be sure that the bolt handle is fully seated in the stock notch that accommodates it.

8. Being certain of the target and the safety of what potentially lies beyond, aim the rifle, rotate the safety lever forward to the fire position, and gently pull the trigger to fire.

9. To reload, repeat the steps above.

UNLOADING THE CARBON MZ MUZZLELOADER WITHOUT FIRING

To unload the loaded muzzleloader without firing, follow these steps:

1. Rotate the safety lever rearward to the safe position.

2. Open the bolt and remove the primer from the breech plug.

3. Press the bolt release on the left side of the receiver and pull the bolt to the rear, removing it from the receiver.

4. Insert the Breech Plug wrench (ratchet + extended 7/16" socket) through the rear of the receiver and engage the hex shaped end of the breech plug. Turn counter-clockwise to remove the breech plug.

5. Insert the ram rod into the muzzle of the barrel and push the bullet and powder out the breech of the barrel.

6. Clean the rifle before storage.

WARNING:

ALWAYS make sure that your Carbon MZ is unloaded before leaving the range or the field. **NEVER** transport a loaded rifle in your vehicle or take a loaded rifle into the home. Before beginning the cleaning process, check again to be certain that the primer is out of the breech plug and there is no load in the barrel.

CLEANING AND MAINTAINING THE CARBON MZ

Black powder and black powder substitutes are highly corrosive. Although Blackhorn 209 is slightly less corrosive than traditional substitutes, neglect can still allow corrosion to form. Therefore, proper and timely maintenance is needed to ensure the Carbon MZ muzzleloader remains in top condition and accurate for years to come.

CLEANING STEPS TO MAINTAIN YOUR CARBON MZ MUZZLELOADER

1. Rotate the safety lever rearward to the safe position.
2. Open the bolt and move it to the rear. Press the bolt stop, located on the left side of the receiver, and pull the bolt out of the receiver. Set aside.
3. Visually examine the breech plug to be sure that there is no primer installed.
4. Make sure that the barrel is empty. If not empty, follow the unloading steps outlined in the previous section.
5. Insert the Breech Plug wrench (ratchet + extended 7/16" socket) through the rear of the receiver and engage the hex shaped end of the breech plug. Turn counterclockwise to remove the breech plug.
6. Thoroughly wet the breech plug with cleaning solvent and set aside.
7. Wet a patch with cleaning solvent and place it over the end of a cleaning jag. Push the patch through the bore using smooth strokes until it exits the other end (do not scrub back and forth). Repeat this several times.
8. Place a dry patch over the end of the cleaning jag and push it through the bore. Repeat several times until the patches come out relatively clean. For additional barrel cleaning information, see the barrel cleaning section of this manual.
9. If the patches are not showing a clean barrel, or if they are not pushing smoothly through the bore, run a bronze or nylon cleaning brush through the bore and repeat steps 7 & 8.
10. When clean, run a patch with a small amount of oil through the barrel.
11. Using a paper towel or rag and some cotton swabs, thoroughly clean the Breech-plug paying special attention to the primer pocket and the recess in the front of the plug. Hold the breech plug towards a light and be certain that the flash hole in the center of the plug is clear. If necessary, pass a small wire to clear any debris.

12. Coat the breech-plug threads with breech-plug grease or anti-seize and re- install into the rear of the barrel. Torque to 40-50 in-lbs.

13. Usually, the bolt only requires light cleaning in the bolt face with an oily swab. Occasionally you may want to disassemble the bolt for a more thorough cleaning. To do so, grasp the bolt shroud in one hand, the bolt body in the other and twist the shroud clockwise approximately 1/4 turn. The bolt shroud, with the attached firing pin assembly, will "pop" out of the bolt body.

After cleaning and lightly oiling, reassemble in reverse order. When installing the bolt shroud and firing pin back into the bolt body, align the small tab on the shroud with the corresponding groove in the bolt body. Press the bolt shroud, compressing the firing pin spring, until it can be rotated back into position. When the firing pin clicks into a small detent, just before the angled cut in the bolt, it is correct.

NOTE: The bolt should be cleaned thoroughly if too much oil accumulates inside the bolt. If you intend to use the firearm in cold weather, removal of excess oil in the bolt is particularly important.

14. Wipe the exterior parts of the rifle with an oily rag until clean.

15. If you have removed the stock while cleaning your rifle, tighten the retaining screws to 50-55 in-lbs of torque during reassembly.

Note: When loosening or tightening screws, ensure that the screwdriver is of appropriate size and shape. Poor tools will damage the screw-heads and the general appearance of the rifle.

16. Insert the bolt into the receiver, close the bolt, and check the function of the trigger and safety. If you detect anything that is not as it should be, contact Fierce customer Service immediately.

STORAGE

ALWAYS store your firearm absolutely and completely unloaded in a secure, dry place, where it will not be damaged. Store your firearms in a secure location, SPECIFICALLY where children and unauthorized persons cannot gain access to it. Keep powder, bullets, and primers stored separately in a secure location. Your bolt has been polished for smooth cycling. We recommend rubbing your polished bolt with gun oil before storage to make sure rust does not appear on your bolt. Be careful not to put too much oil on the lug area of your rifle as this can cause pressure when fired.

Fierce rifles will provide a lifetime of service by following these few simple maintenance procedures listed above.

CLEANING THE BARREL

THE FOLLOWING PRACTICES SHOULD BE USED WHEN CLEANING THE BARREL:

- Always push the cleaning solvent /oiling patch from the breech end (inside the action) though the barrel and out the muzzle.
- Do not scrub the barrel, simply push the patch through the barrel and out through the muzzle. Repeat as necessary.
- Use only absolutely straight, sturdy, and smooth coated cleaning rods with bearing handles to avoid any possible damage to the inside of barrel.
- It is also advisable to occasionally remove copper fouling from the barrel. This looks like copper from bullet jackets when the front part of the bore is examined. There are various solvents and mechanical cleaners for this purpose, and we recommend that the instructions given by their manufacturers be followed. Badly fouled barrels can shoot inaccurately and will corrode much easier than carefully cleaned ones.
- After thorough cleaning, the barrel should be lightly oiled.
- Use only the best quality gun oil, which cleans, protects and lubricates. Corrosion can begin within 24 hours if the rifle is not cleaned after firing. Especially in damp or humid environments.

REPAIR AND SERVICE

If your Carbon MZ muzzleloader needs repair or service, please contact the FIERCE FIRE-ARMS customer service department to diagnose issues and schedule a return shipment if needed. Call 435-462-0040 or check our website for more information.

<https://fiercearms.com/services-repairs/>

WARRANTY

At Fierce Firearms we strive for perfection. We believe that we manufacture the finest high-end rifles on the market today. Because of the confidence we have in our craftsmanship in all our products we are putting our money where our mouth is.

Fierce Firearms has a limited lifetime warranty on all our firearms and components. What this means to you is that you can purchase a Fierce, knowing that we have your back.

This Limited Lifetime Warranty assures you that every rifle that is shipped out our doors is free of manufacturing defects and meets our high-quality standards and guarantees. We stand behind the mechanical features and materials that we put in each rifle.

Since our warranty is limited, here is what that means and what is not covered. Our warranty covers basic wear and tear on your gun from shooting and operating the firearm. Warranty is transferable regardless of rifle changing owners. Accuracy guarantee is valid for the first (6) six months of ownership.

ACCURACY WARRANTY

Fierce rifles will come with an accuracy guarantee at the time of purchase. Each rifle model will have a specific guarantee i.e. .50MOA, .75MOA, or 1.0MOA (with appropriate ammunition). The guarantee will be honored for the first 1 year of ownership. Proof of purchase must be provided to receive accuracy warranty work on your rifle. If you have further questions about the Fierce Accuracy Guarantee, please contact a Fierce Representative.

GENERAL WARNINGS

If you notice any changes in the functionality of your rifle, **STOP SHOOTING IMMEDIATELY**, Take the rifle to an authorized gunsmith or contact Fierce Firearms 435-462-0040

EXAMPLES TO BE AWARE OF:

- The functioning of the trigger mechanism has changed.
- The rifle does not fire the projectile (misfires). In the case of a misfire, point the rifle in a safe direction and wait 60 seconds before opening the bolt. The bolt should be opened with extreme care. Do not stand or sit directly behind the bolt when opening.
- The safety catch does not operate.
- There are malfunctions, such as escaping gas, a punctured primer, a bulged or ruptured primer module.
- Odd or distinctly different sound when the rifle is fired.

If the rifle is damaged while shooting, contact Fierce Firearms directly. In these circumstances do not dismantle the rifle except as necessary to unload it. **DO NOT EVER SEND A LOADED RIFLE.**

Wear adequate eye and ear protection whenever you shoot, and make sure that persons close to you are similarly protected.

Keep this manual and review it periodically. If you sell or transfer the rifle, make sure the manual goes with it.

At any time, if you have additional questions regarding this Fierce firearm, please contact:

Fierce Firearms
435-462-0040
info@fiercearms.com



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